

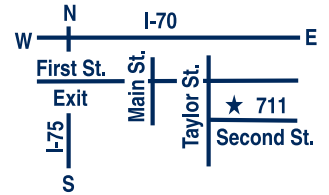


937-226-0110
Fax: 937-226-1061

Specification Sheet

IMPORTANT
This is a scanned document.
Please use only black or blue pen or pencil.
Other colors will not scan.

Located at
711 E. Second St., Dayton, OH 45402



Company Name: _____ Date: _____

Address: _____ Phone: (____) _____

City: _____ State: _____ Zip: _____

Certification Required: Per Specification: _____

Special Instructions: _____ Hold For Pick-Up:

Return By UPS:

Racking/Cleaning Instructions: _____

PO: _____ P/N: _____

SO: _____

Rockwell/Hardness test per b/p sketch below or mark surface that should not be checked: _____

Steel: _____

Quantity: _____

Rockwell: _____

Contact: _____

(For Questions)

- Vacuum Heat Treat
- Harden & Temper
- Temper Only (Already Hardened)
- Air Draw

Sketch

- | | <u>Depth</u> |
|--|--------------|
| <input type="checkbox"/> Carb & Harden | _____ |
| <input type="checkbox"/> Carb Only | _____ |
| <input type="checkbox"/> Hd Only (Already Carburized) | _____ |
| <input type="checkbox"/> Carbo-Nitride | _____ |
| <input type="checkbox"/> Light Case | _____ |
| <input type="checkbox"/> Effective Case | _____ |
| <input type="checkbox"/> Total Case | _____ |
| <input type="checkbox"/> Section Req. To Validate Case | _____ |

- | | <u>Depth</u> |
|---------------------------------------|---|
| <input type="checkbox"/> Gas Nitride | _____ |
| <input type="checkbox"/> Flame Hd | Sketch the area that requires heat treat or mark the part itself. |
| <input type="checkbox"/> Induction Hd | |

Straighten _____ T.I.R.

Solution/Condition

Deep Freeze/Stabilize

Age Harden at _____

Stress Relieve

Stress Relieve -Vacuum Only

Normalize

Anneal

Blast (Glass Bead)

WINSTON HEAT TREATING, INC.
STATEMENT OF LIMITED LIABILITY

(Please Read Carefully)

(Standards Adopted by the Metal Treating Institute, Inc.)

ALL WORK IS ACCEPTED SUBJECT TO THE FOLLOWING CONDITIONS:

It is recognized that even after employing all the scientific methods known to us, hazards still remain in metal treating.

THEREFORE, THE LIABILITY OF WINSTON HEAT TREATING, INC. ("TREATER") SHALL NOT EXCEED TWICE THE AMOUNT OF OUR CHARGES FOR THE WORK DONE ON ANY MATERIAL (FIRST TO REIMBURSE FOR THE CHARGES AND SECOND TO COMPENSATE IN THE AMOUNT OF THE CHARGES), EXCEPT BY WRITTEN AGREEMENT SIGNED BY METAL TREATER.

THE CUSTOMER, BY CONTRACTING FOR METAL TREATMENT, AGREES TO ACCEPT THE LIMITS OF LIABILITY AS EXPRESSED IN THIS STATEMENT TO THE EXCLUSION OF ANY AND ALL PROVISIONS AS TO LIABILITY ON THE CUSTOMER'S OWN INVOICES, PURCHASE ORDERS OR OTHER DOCUMENTS. IF THE CUSTOMER DESIRES HIS OWN PROVISIONS AS TO LIABILITY TO REMAIN IN FORCE AND EFFECT, THIS MUST BE AGREED TO IN WRITING, SIGNED BY AN OFFICER OF THE TREATER. IN SUCH EVENT, A DIFFERENT CHARGE FOR OUR SERVICES, REFLECTING THE HIGHER RISK OF TREATER, SHALL BE DETERMINED BY TREATER AND CUSTOMER.

THE TREATER MAKES NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE OF MERCHANTABILITY, AS TO THE PERFORMANCE OF CAPABILITIES OF THE MATERIAL AS HEAT TREATED, OR THE HEAT TREATMENT. THE AFOREMENTIONED INCLUDING ANY IMPLIED WARRANTY OF THE MERCHANTABILITY OR FITNESS, AND OF ANY OTHER SUCH OBLIGATION ON THE PART OF THE TREATER.

No claims of shortage in weight or count will be entertained unless presented within five (5) working days after receipt of materials by customer. No claims will be allowed for shrinkage, expansion, deformity, or rupture of material in treating or straightening, except by prior written agreement, as above, nor in any case for rupture caused by or occurring during subsequent grinding. Whenever we are given material with detailed instructions as to treatment, our responsibility shall end with the carrying out of those instructions.

Failure by customer to indicate plainly and correctly the kind of material (i.e., proper alloy designation) to be treated shall cause an extra charge to be made to cover any additional expense incurred as a result thereof, but shall not change the limitation of liability stated above. Customer agrees there will be no liability on the treater in contract or tort (including negligence and strict liability action) for any special, indirect or consequential damages arising from any reason whatsoever, including but not limited to personal injury, property damages, loss of profits, loss of production, recall or any other losses, expenses or liabilities allegedly occasioned by the work performed on the part of the treater. It shall be the duty of the customer to inspect the merchandise immediately upon its return, and in any event claims must be reported prior to the time that any further processing, assembling or any other work is undertaken.

OUR LIABILITY TO OUR CUSTOMERS SHALL CEASE ONCE ANY FURTHER ASSEMBLING OR ANY OTHER WORK HAS BEEN UNDERTAKEN ON SAID MATERIAL OR PROCESSING.

No agent or representative is authorized to alter the conditions, except in writing duly signed by an officer of treater. This (quotation/purchase order/sale acknowledgement) is expressly limited to the terms and conditions contained on the face and back thereof. Any different or addition terms contained in any of the buyer's forms are hereby deemed to be a material alteration hereof and notice of objection to them is hereby given.